

# AIR DRY

Adsorption Dehumidifiers

AD 150÷600



**TET**  
DRY AIR SOLUTIONS

## TECHNICAL DATA

MODEL	AD	150	300	450	600
<b>Performances</b>					
Dehumidification Capacity *	Kg/h	0,65	1,4	2,5	3,4
<b>Fans</b>					
Process air flow	m <sup>3</sup> /h	150	300	450	600
Static pressure	Pa	100	120	150	120
Fan nominal power	W	60	60	140	140
Reactivation air flow	m <sup>3</sup> /h	50	100	150	200
Static pressure	Pa	100	100	50	100
Fan nominal power	W	85	85	170	170
<b>Drive Motor</b>					
Nominal power	VA	3,7	3,7	3,7	3,7
<b>Regeneration</b>					
Regeneration type		Electric	Electric	Electric	Electric
Installed power	KW	1,4	2,1	4,2	6,0
Temperature rise in the heating coil	°C	80	80	80	80
<b>Electrical characteristics</b>					
Power supply	Volt/Ph/Hz	230/1/50 ±5%	230/1/50 ±5%	230/1/50 ±5%	400/3+N/50 ±5%
Maximum power absorbed standard units	KW	1,54	2,24	4,51	6,31
Maximum current absorbed standard units	A	6,9	9,9	19,8	9,8
<b>Noise level</b>					
Sound pressure **	dB (A)	42	42	44	44
Sound power **	dB (A)	70	70	72	72

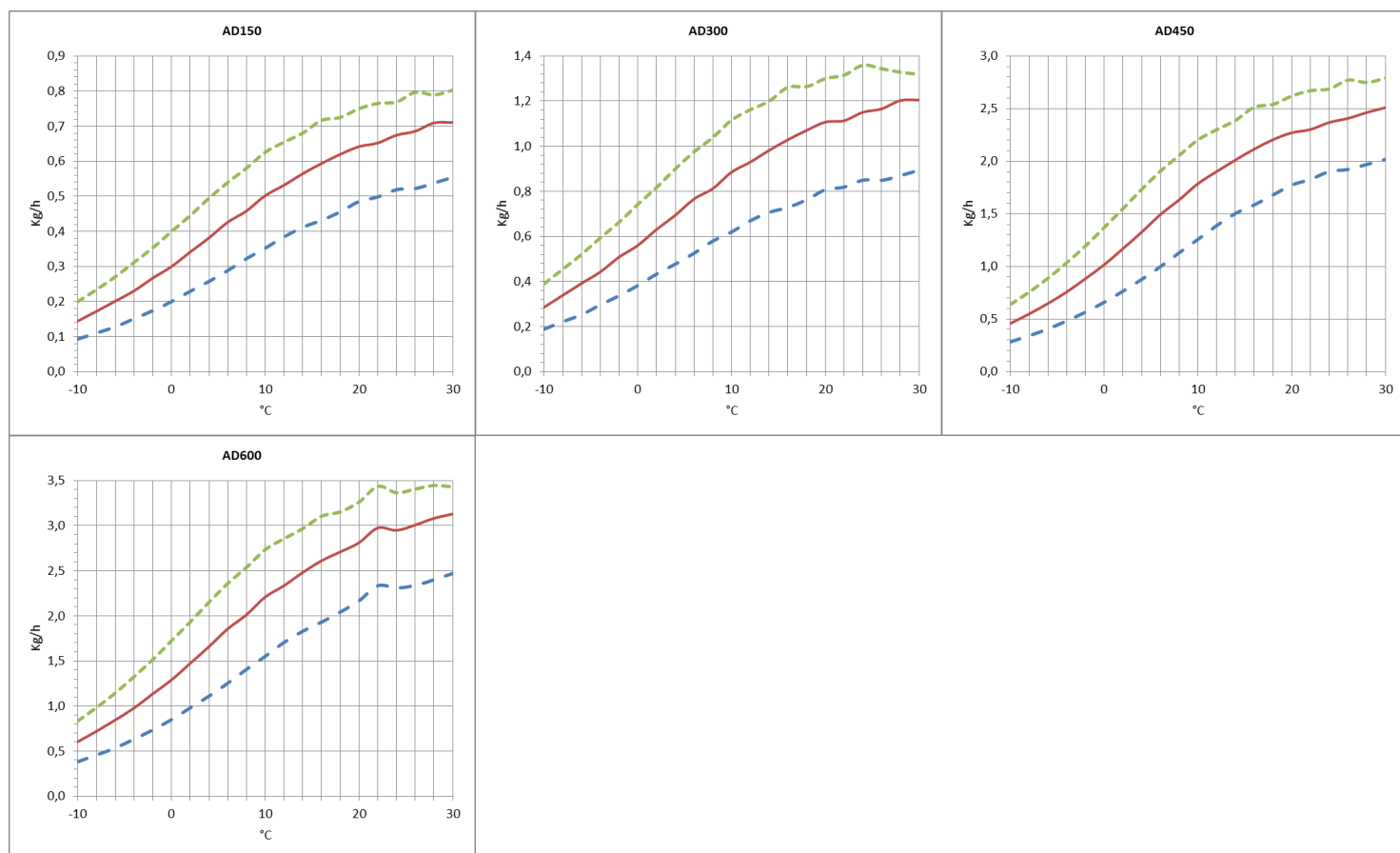
\* Conditions at 20°C 60% RH

\*\* Sound pressure level calculated in free field, 10 meters from unit, direction factor Q = 2, according to ISO 9614

### DEHUMIDIFICATION CAPACITY

Approximate capacity in Kg/h with different relative humidity values of inlet process air (RH%).

— 40% RH    — 60% RH    - - - 80% RH



## PRINCIPLE OF OPERATION

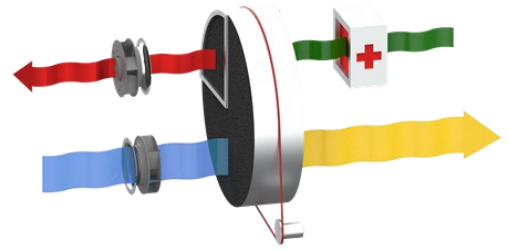
The dehumidifier operates with 2 airflows. The main airflow, the PROCESS AIR is what is dehumidified and a second, smaller, airflow is used to regenerate the rotor material. Two high efficiency fan and motor assemblies inside the machine create these separate airflows in opposite directions through the rotor. The PROCESS AIR is taken through the dehumidification rotor and moisture is taken up by the desiccant material bonded to the rotor structure. Mainly Silica Gel is used, which is a hygroscopic material capable of holding many times its weight in moisture, but always as a vapour and with no free water. As it passes through the rotor, the moisture in the air is absorbed by the Silica Gel and sent from the machine as a dry air stream for onward processing, or direct to a conditioned room as required.

This dehumidification process is reliable between extremes of temperature, from as low as  $-30^{\circ}\text{C}$  and as high as  $+40^{\circ}\text{C}$ .

During the process the rotor is turned very slowly by a small motor and reduction gearbox, driving a belt with friction contact direct to the rotor surface.

The separate REGENERATION AIR stream is taken through the dehumidifier in the opposite direction, through a heater bank where the temperature is raised typically by  $+100^{\circ}\text{C}$  above ambient. This heating increases the capacity of the air to hold moisture and as a result of the vapour pressure differentials between this air stream and the rotor surface, moisture is given back to the regeneration air stream and passed out of the building as a vapour.

The rotor is then ready to absorb more moisture as it is turned and the whole process can continue.



## STRUCTURE

The structure of the dehumidifier is made of galvanized steel and steel AISI\_304. The top panel can be removed for maintenance on electrical components and all other internal mechanical parts. The dehumidifier connections can be made with standard spiral ducts.

## FANS

Fans are directly coupled to single-phase or three-phase motors rated at IP55, ISO F, class B. They are accessible for maintenance by removing the inspected top panel. The process and regenerator fans immediately start to dehumidify the system.

## ROTOR

The dehumidifier has a rotor made of desiccant material. The rotor has an alveolar structure made of heat-resistant corrugated sheets containing the silica gel desiccant material, which creates a high number of axial fluid threads and at the same time a high absorption surface in a small volume. The rotor is constructed to withstand saturated air without being damaged, so it can be coupled with a pre-cooling coil. Furthermore, the rotor is not damaged if the process or regeneration fan should stop due to a fault during operation. The rotor is non-combustible and non-flammable.

## TRANSMISSION SYSTEM

A belt drive system is used to turn the rotor. This movement is typically between 6 and 12 rph, and uses a powerful direct drive motor and reduction gearbox, operating on a belt with frictional contact with the outer rim of the rotor drum. A belt tensioning system is used to maintain correct belt tension and avoid slip. The rotation of the rotor is visible by removal of the front access panel so correct operation can be determined. The rotor is suspended on ball bearings around a central steel shaft.

## REGENERATION AIR HEATING COIL

Electrical. The electric regeneration battery has self-regulating PTC elements, with modulating power system to increase the efficiency of the dehumidifier field and save energy.

## FILTERS

The dehumidifier has two separate G2 filters: on the process air and regeneration air inlet.

## ELECTRICAL PANEL

The electric panel is made in compliance with European regulations 73/23 and 89/336. Access to the electrical panel is possible by removing the top panel of the unit. In all units, the following components are installed as standard: main switch, ammeter, external connection humidifier connector. The panel is also equipped with a switch for manual or automatic dehumidification control.

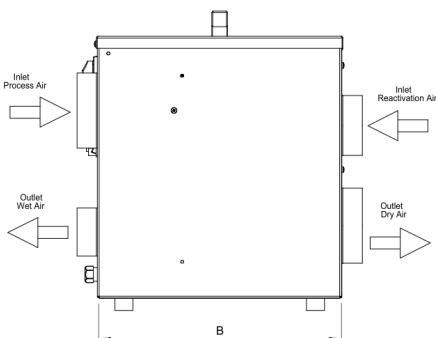
## VERSION

AD... Standard  
 AD.../M01 Construction version, with pivoting wheels and working hour meter

Model AD	Code	150	300	450	600
Painted steel frame		-	-	-	-
Satin stainless steel frame 304		●	●	●	●
Construction site version with pivoting wheels	M01	○	○	○	○
Main power switch		●	●	●	●
Frame Handed version	M	-	-	-	-
Filters G2 process and reactivation		●	●	●	●
Filters F5, F7, F9		-	-	-	-
Electronic PLC control and touch-screen terminal		-	-	-	-
Remote terminal	TR	-	-	-	-
Different power supply voltage		○	○	○	○
Proportional control PWM regenerationheaters	PWM	-	-	-	-
Process filter alarm	ALFP	-	-	-	-
Regeneration filter alarm	ALFR	-	-	-	-
Mechanical humidistat for duct 30÷100% IP65 1 step	ADKM1	○	○	○	○
Mechanical humidistat for duct or wall 10÷100% IP54 1 step	ADKMH1	○	○	○	○
Mechanical humidistat for duct or wall 10÷100% IP54 2 steps	ADKMH2	○	○	○	○
Mechanical humidistat for wall 2 steps with duct probe temperature / relative humidity range -30÷70°C / 0÷100%	ADKW + ADKH1	○	○	○	○
Electronic humidistat for wall 2 steps with duct probe temperature / relative humidity range NTC / 10÷90%	ADKW + ADKH2	○	○	○	○
Electronic humidistat for wall 2 steps with wall probe temperature / relative humidity range NTC / 10÷90%	ADKW + ADKH3	○	○	○	○

● standard, ○ optional, – not available.

## Dimensions



Model	AD	150	300	450	600
A	mm	335	415	570	570
B	mm	375	415	510	510
C	mm	420	500	510	480
Empty weight	Kg	17	23	32	36
Connections					
Process air inlet	mm	Ø 125	Ø 160	Ø 160	Ø 200
Dry air outlet	mm	Ø 100	Ø 160	Ø 160	Ø 200
Reactivation air inlet	mm	Ø 100	Ø 125	Ø 125	Ø 160
Wet air outlet	mm	Ø 80	Ø 100	Ø 100	Ø 125